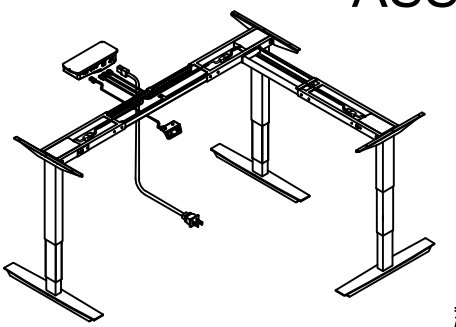
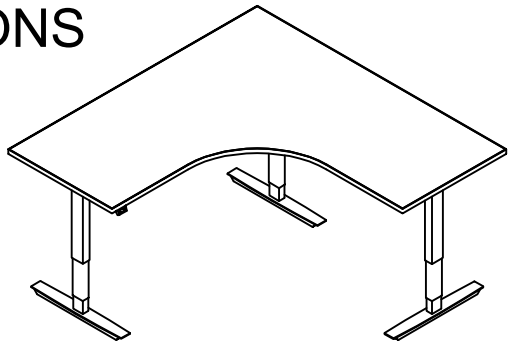
ASSEMBLY INSTRUCTIONS for TRIPLE COLUMN 3 STAGE BASE





NOTE: ***Column Assemblies are heavy. Use care to avoid dropping column or allowing column assembly to fall during assembly or damage to internal glide system may occur!***

NOTE: Please count and inspect all pieces before disposing of any carton or packing materials.

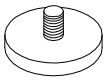
COMPONENTS:

When ordering components, specific size information may be required.
Contact a Mayline Customer Service Representative. 1-800-822-8037

REF. #	QTY.	DESCRIPTION	PART No.
1	3	LIFT ACTUATOR	Z526S
2	2	FOOT	5122FS (22") - 5126FS (26")
3	2	ACTUATOR FRAME	A9038S
4	2	ADJ. CROSS BAR	A9037S
5	1	ACTUATOR FRAME, LEG 3	A9090S
6	1	ADJ. CROSS BAR, LEG 3	A9191S
7	3	TOP SUPPORT BRKT	A9039S
8	1	CONTROL BOX	Z530
9	1	STD. SWITCH	523SC
10	3	MOTOR CABLE	Z532
11	1	WIRE CHANNEL	F923

**OPTIONAL MEMORY SWITCH - 523MC

HARDWARE BAG (For any missing components order PART No. A9035)

REF. #	QTY.	DESCRIPTION	
E1	28	M6 x 15mm MACHINE SCREW LOCK WASHER FLAT WASHER	
E2	17	FLAT WASHER	
E3	14	4mm SET SCREW	
E4	27	4 x 20mm WOOD SCREW	
E5	6	LEVELER	
E6	1	4mm HEX WRENCH	

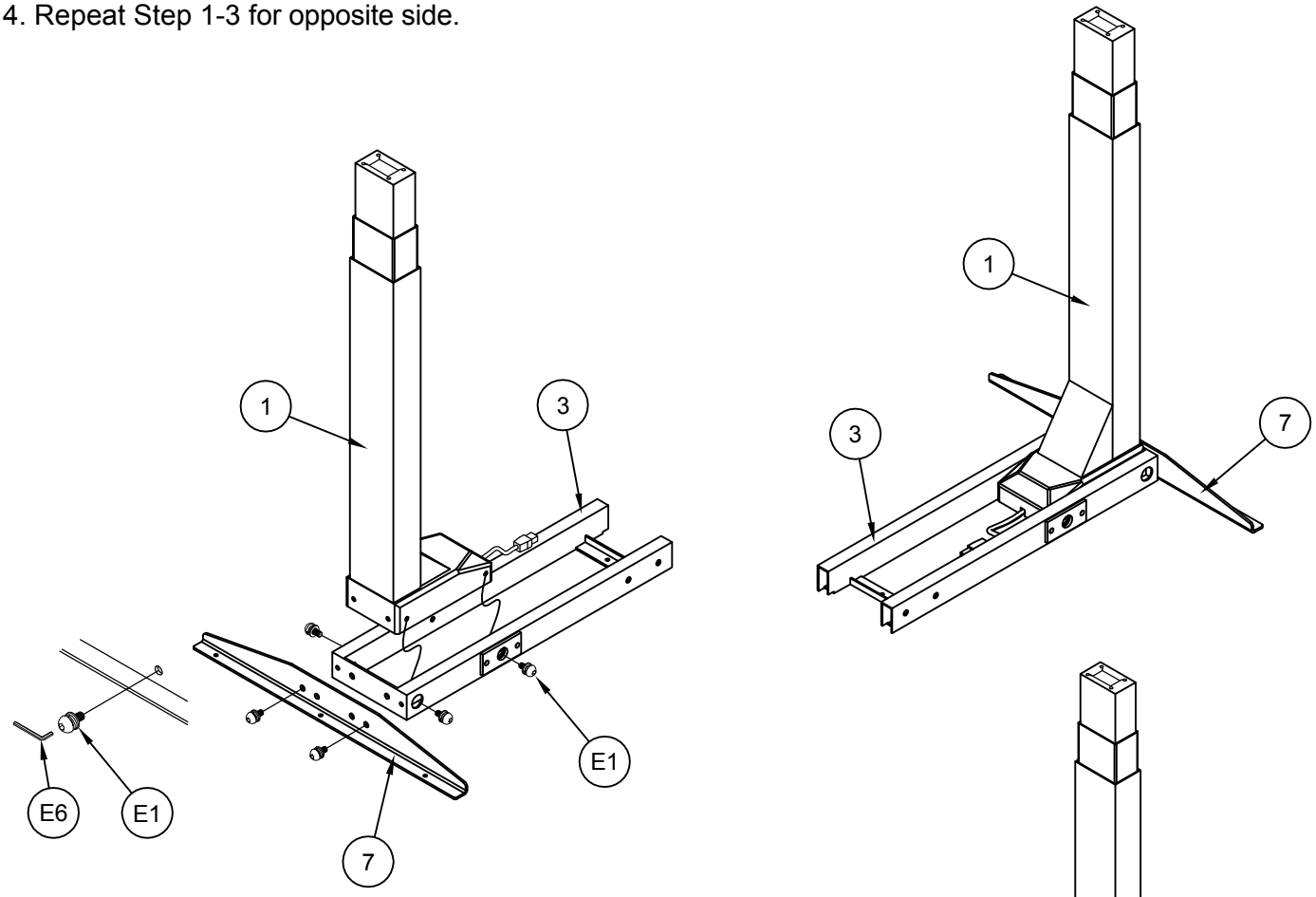
MAYLINE®
619 N. Commerce, P.O. Box 728, Sheboygan, WI 53082-0728
www.mayline.com 800-822-8037 Fax 920-457-7388

1. Place Actuator Frame (3) on clean flat surface with mounting strap down.

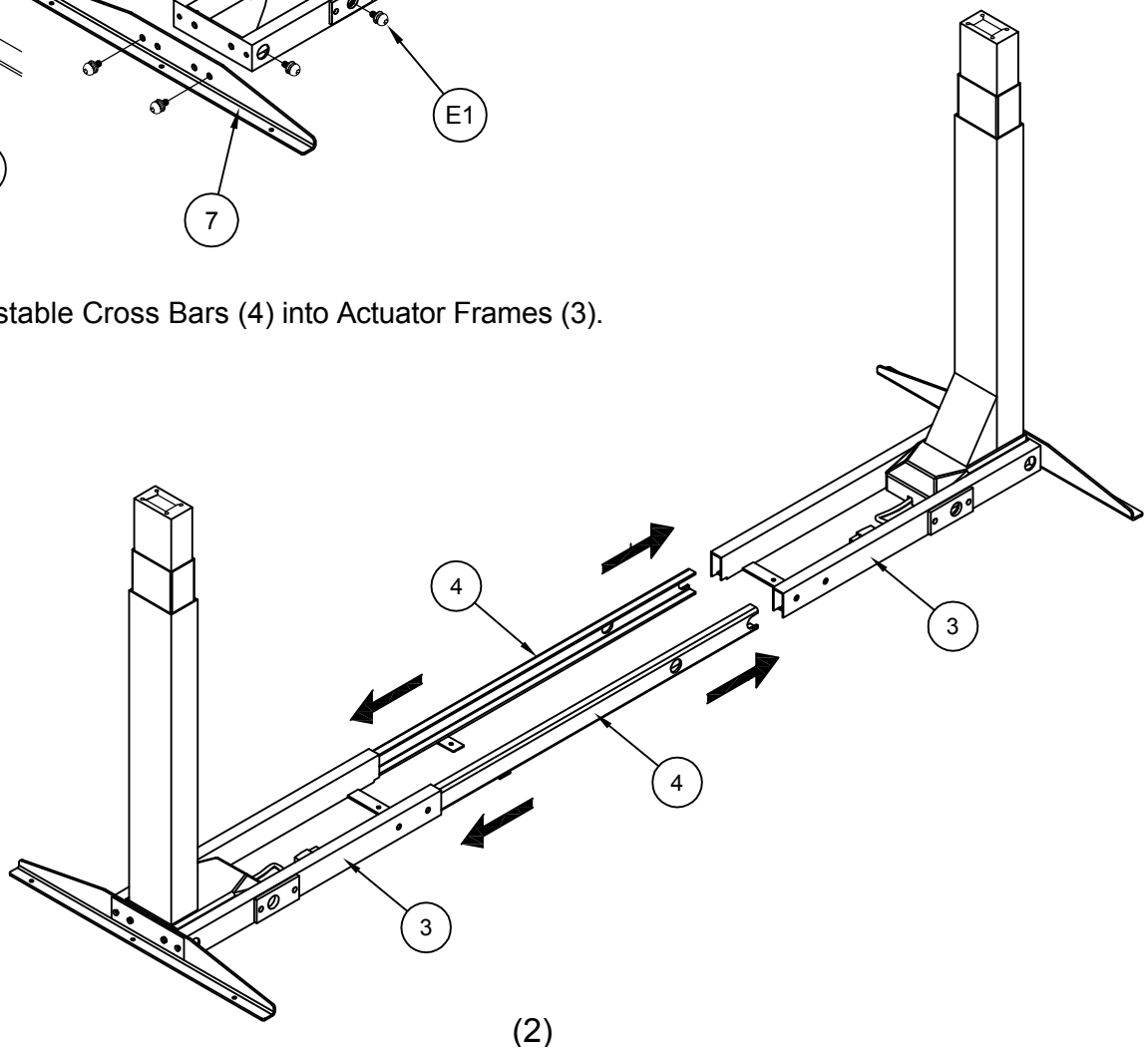
2. Place Actuator (1) in place between Actuator Frame (3). Attach Actuator to Frame using Screws (E1). Four req'd per Actuator.

3. Attach Top Support Bracket (7) to Actuator Frame (3) using Screws (E1). Two req'd per Bracket.

4. Repeat Step 1-3 for opposite side.



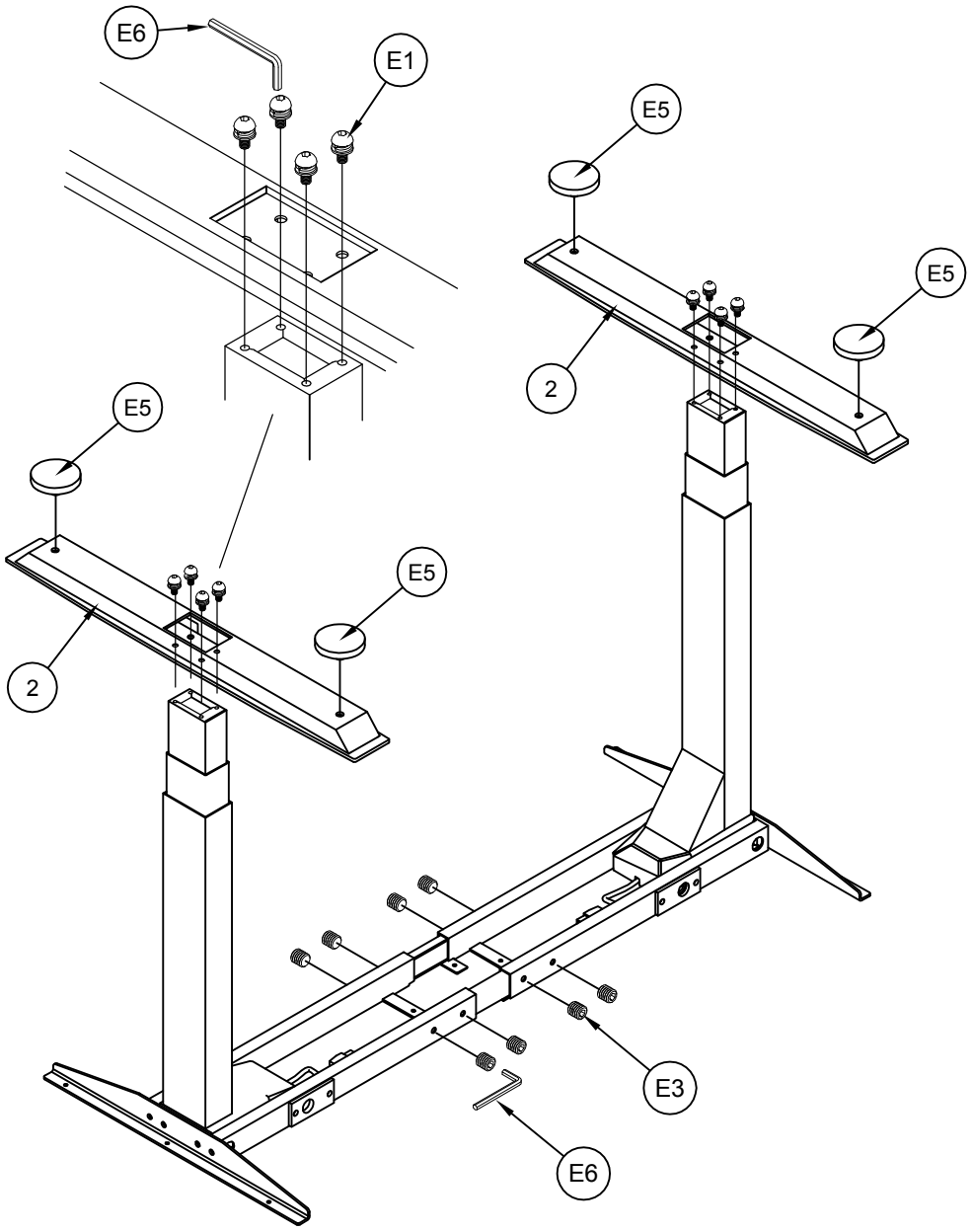
5. Slide Adjustable Cross Bars (4) into Actuator Frames (3).



6. Attach Foot (2) to Actuator using Screws (E1). Four req'd per Foot.

7. Screw in four Levelers (E5) into bottom of feet.

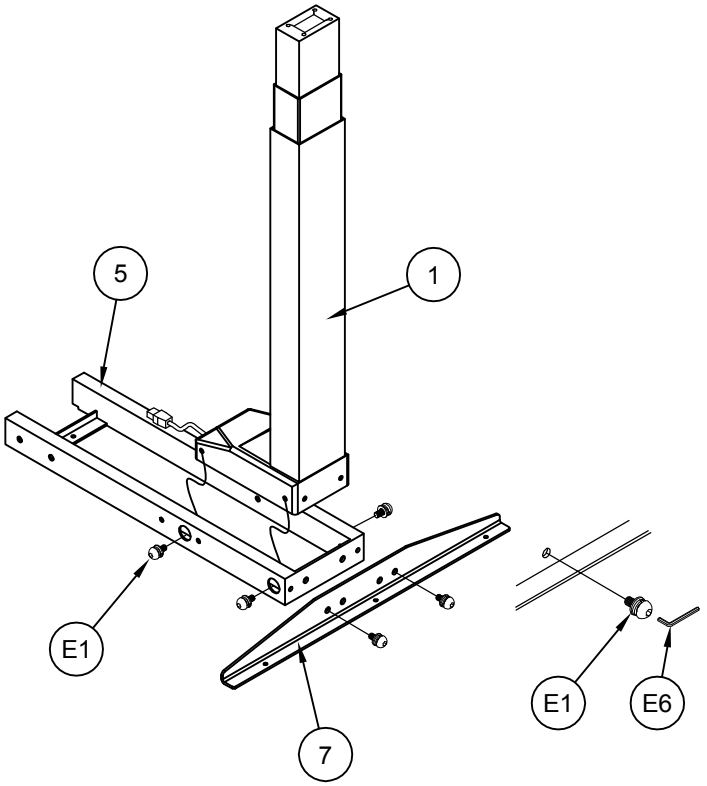
8. Insert Set Screw (E3) into Frame 3, Four req'd per Frame. Do Not Tighten at this time.



9. Place Actuator Frame, Leg 3 (5) on clean flat surface with mounting strap down.

10. Place Actuator (1) in place between Actuator Frame (5). Attach Actuator to Frame using Screws (E1). Four req'd per Actuator.

11. Attach Top Support Bracket (7) to Actuator Frame (5) using Screws (E1). Two req'd per Bracket.

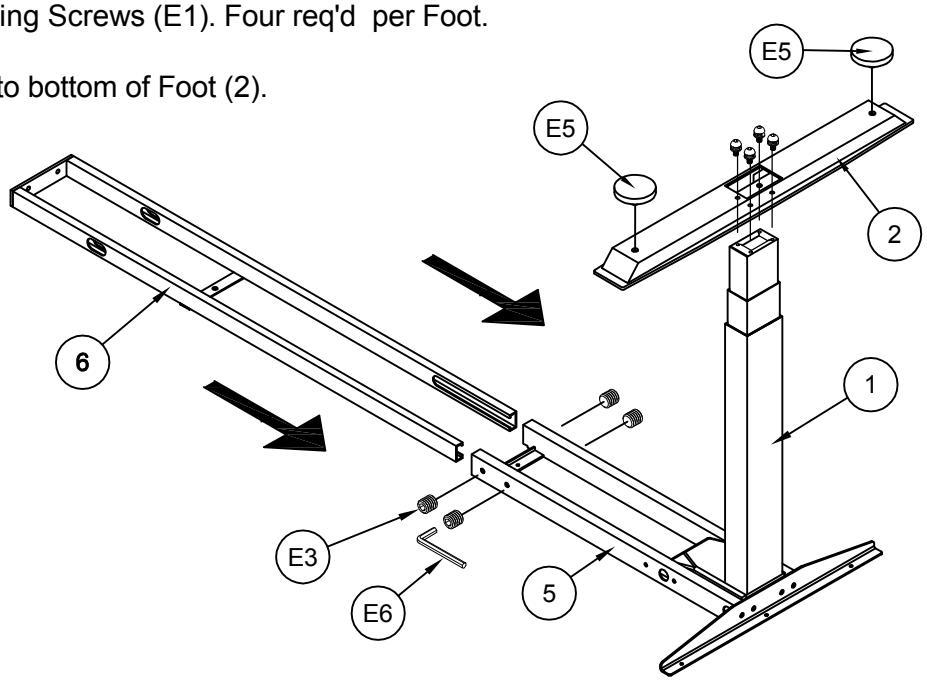


12. Slide Adjustable Cross Bar, Leg 3 (6) into Actuator Frame (5).

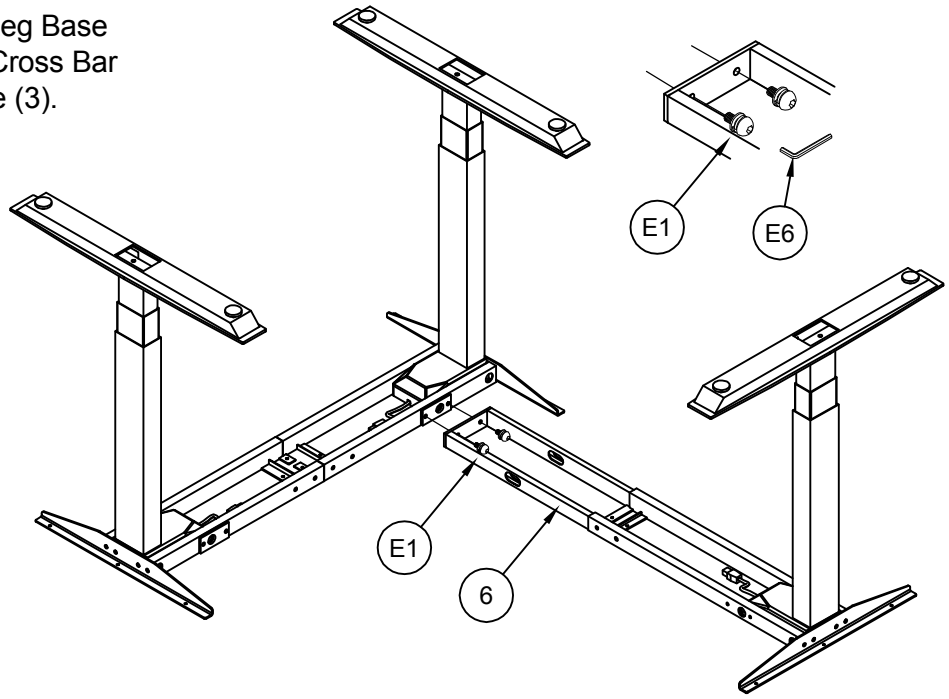
13. Insert Set Screw (E3) into Actuator Frame (5), Two req'd per Side. Do Not Tighten at this time.

14. Attach Foot (2) to Actuator using Screws (E1). Four req'd per Foot.

15. Screw in two Levelers (E5) into bottom of Foot (2).



16. Attach 3rd Leg Assembly to 2 Leg Base Assembly using Screws (E1) thru Cross Bar (6) into Mounting Bracket on Frame (3).



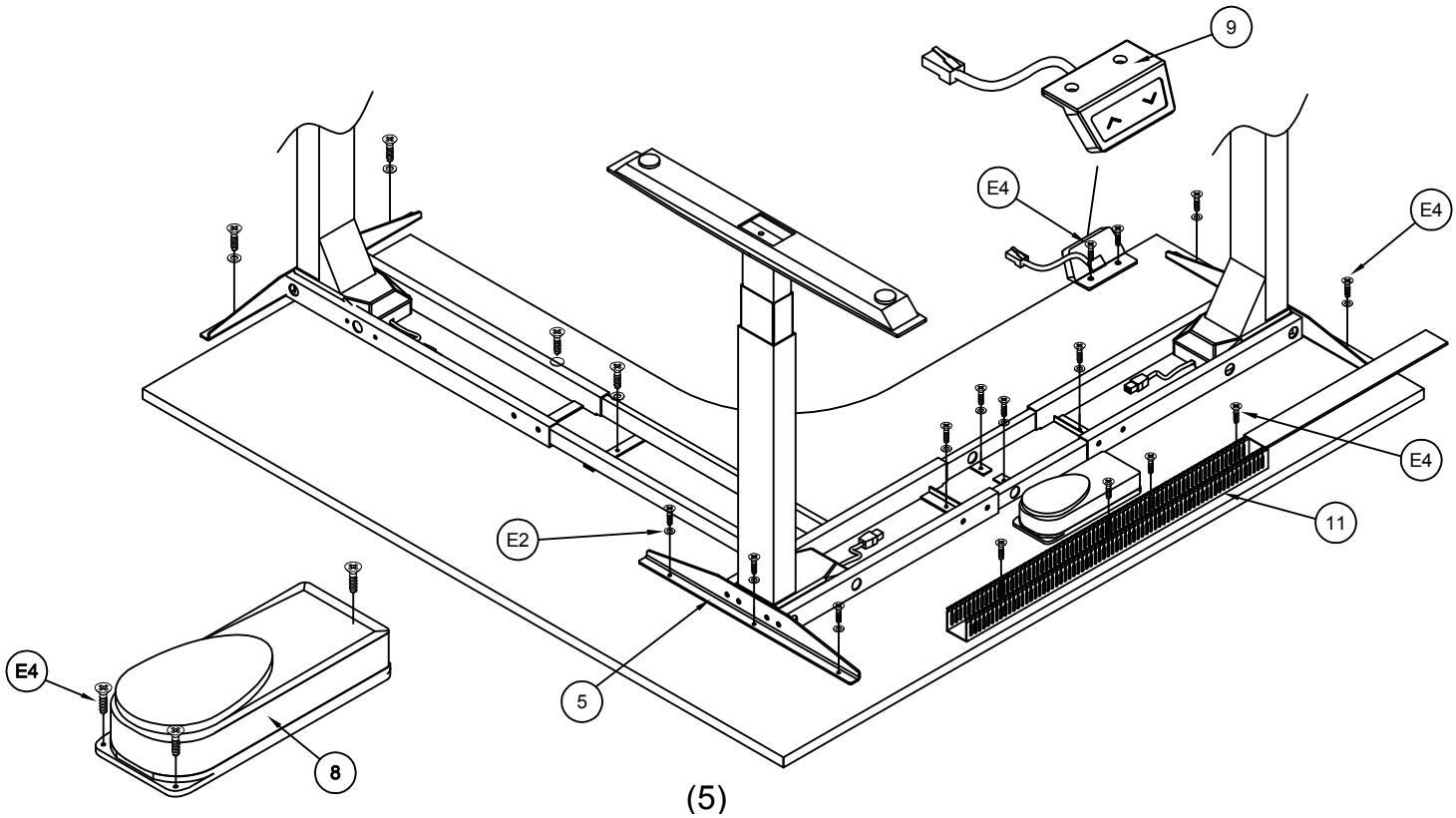
17. Place Table Top down on a clean, flat, non-abrasive surface. Place both Actuators and Frame in mounting location on top. Note: Use pilot holes and Top Support Brkt as a guide.

18. Attach Top Support Brackets (7) and Actuator Frames (3/5) to top using Screws (E4) and Flat Washer (E2).

19. Adjust Cross Bars (4/6) so they approximately centered between the frames and fasten to top with Screws (E4) and Flat Washer (E2). You can now tighten Set Screws (E3) in the Actuator Channel to tighten Adjustable Cross Bar to Channels. Do Not Over-tighten.

20. Position Switch (9) on desired location on front edge of top, and fasten with Screws (E4)

21. Position Control Box (8) and Wire Channel (11) in desired location, and fasten with Screws (E4).



14. Carefully plug Motor Cables (10), Switch Cord, and Power Cord into matching ports on Control Box. Use the Diagram below as a guide.

15. Using one person per side, Carefully rotate table onto the base.

16. Plug power cord into outlet and proceed with Switch Initialization. See User Manual.